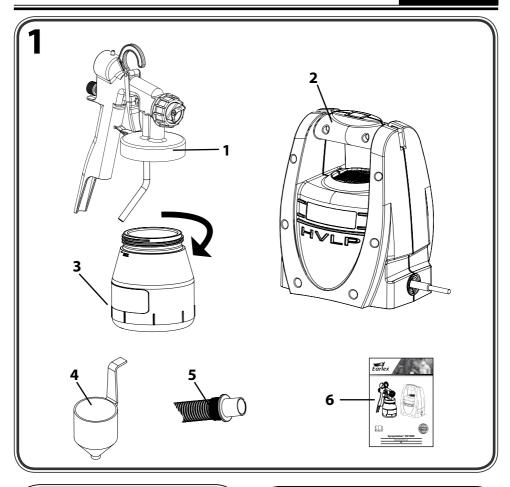


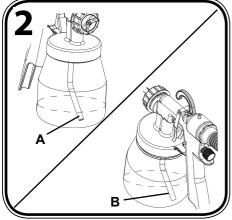


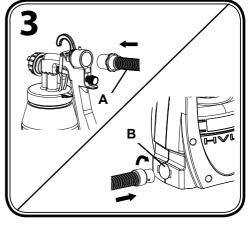


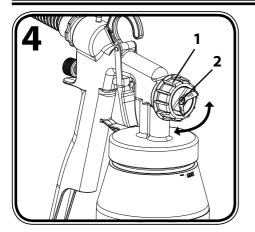
Spraystation® HV1900

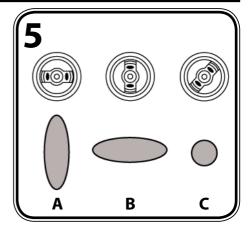
Operating Manual	
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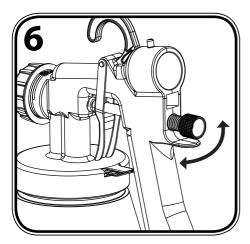


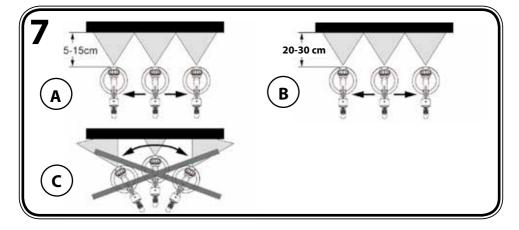


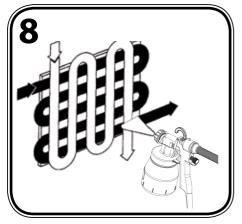


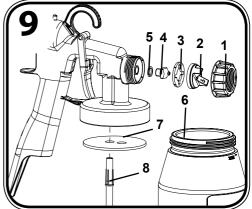


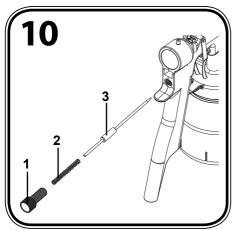


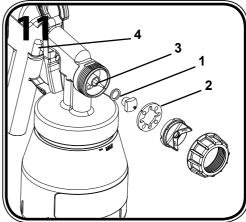


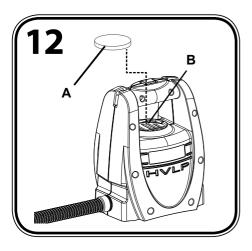














MANY THANKS FOR PLACING YOUR TRUST IN US

We would like to congratulate you on purchasing this Earlex product; we are sure that you will enjoy working with it greatly.

Please read the Operating Manual carefully and observe the safety information before starting the tool. Store the Operating Manual in a safe place close to the product in case it needs to be used by someone else.

We would be happy to be of assistance if you have any questions, suggestions or requests. Please contact us via the phone number included on the back page or via our homepage, **www.earlex.com**

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1. Explanation of symbols used



This symbol indicates a potential danger to you or for the tool. Under this symbol you can find important information on how to avoid injuries and damage to the power tool.



Danger of electrical shock



Indicates tips for use and other particularly useful information.

2. General Safety Instructions

CAUTION!



Read all the instructions. Non-observance of the instructions below can cause electric shock, fire and or serious personal injuries. The term "power tool" used below covers both mains-operated power tools (with supply cord) and battery-operated power tools (without supply cord).

1. Work area safety

- **a) Keep your workplace clean and well lit.** Disorderly or unlit workplaces may result in accidents.
- b) Never use the tool in hazardous areas that contain flammable liquids, gases or dusts. Power tools generate sparks that can ignite the dust or vapours.
- c) Keep children and other persons away when using the power tool. You can lose control of the tool if you are distracted.

2. Electrical safety

- a) The tool plug must fit into the socket-outlet. The plug may not be modified in any form. Do not use adaptor plugs together with protective-earthed tools.

 Unmodified plugs and suitable sockets reduce the risk of an electric shock.
- b) Avoid physical contact with earthed surfaces such as pipes, heating elements, stoves and refrigerators. The risk through electric shock increases if your body is earthed.
- **c) Keep the equipment away from rain and moisture.** The risk of an electric shock increases if water penetrates electrical equipment.



- d) Do not misuse the supply cord by carrying the tool by the cord, hanging it from the cord or by pulling on the cord to remove the plug. Keep the supply cord away from heat, oil, sharp edges or moving tool parts. Damaged or twisted leads increase the risk of an electric shock.
- e) If you work outdoors with a power tool, only use extension cables suitable for outdoor use. The use of an extension lead that is suitable for outdoors reduces the risk of an electric shock.
- f) If you cannot avoid using the tool in a damp environment, use a 30mA residual current operated circuit-breaker. Using a residual current operated circuit-breaker avoids the risk of electric shock.

3. Personal safety

- a) Be attentive. Pay attention to what you are doing and work sensibly with a power tool. Do not use the tool if you are tired or under the influence of drugs, alcohol or medication. Just a moment of inattentiveness while using the tool can lead to serious injuries.
- **b) Wear personal safety equipment and always wear safety goggles.** Wearing personal protective equipment, such as dust mask, non-slip safety shoes, safety helmet or ear protection, depending on the type of power tools, reduces the risk of injury.
- c) Avoid accidental starting-up. Make sure that the electric tool is switched off before you connect it to the power supply, pick it up or carry it. Accidents can occur if you carry the power tool while your finger is on the switch or if you connect the power tool to the power supply while switch is on.
- **d)** Remove setting tools or wrenches before switching on the power tool. A tool or wrench that is in a rotating tool part can lead to injuries.
- e) Avoid an unnatural posture. Ensure that you are standing securely and have your balance at all times. This ensures that you can control the tool better in unexpected situations.
- f) Wear suitable clothing. Do not wear wide clothing or jewellery. Keep your hair, clothes and gloves away from moving parts. Loose clothing, jewellery or long hair can be caught in moving parts.
- g) This power tool can be used by persons over the age of 8 as well as by people with restricted physical, sensory or mental abilities or who have little experience or knowledge about it, providing they are supervised or instructed on how to use the power tool safely and what risks are involved. Children shall not play with the power tool.



4. Power tool use and care

- a) Do not overload the tool. Use the power tool designed for the work that you are doing. You work better and safer in the specified performance range if you use the suitable power tool.
- **b) Do not use power tools whose switch is defective.** A power tool that cannot be switched on or off is dangerous and has to be repaired.
- c) Remove the plug from the power source before carrying out tool settings, changing accessories or putting the tool away. This precautionary measure prevents unintentional starting of the tool.
- d) Store unused power tools so that they are inaccessible to children. Do not let persons use the tool who are not familiar with it or who have not read these instructions. Power tools are dangerous when they are used by inexperienced persons.
- e) Take proper care of your tools. Check whether the moving parts function trouble-free and do not jam, whether parts are broken or damaged so that the tool function is impaired. Have damaged parts repaired before using the tool. Many accidents have their origin in power tools that have been maintained badly.
- f) Use the power tool, accessories, insert tools, etc. in accordance with these instructions and in a fashion specified for this special tool type. Take the working conditions and the activity to be carried out into consideration. The use of power tools for purposes other than the intended ones can lead to dangerous situations.

5. Service

- a) Have your tool repaired only by qualified specialist personnel and only with original spare parts. This ensures that the tool safety is maintained.
- b) If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a safety hazard.

3. Safety Instructions for Spray Guns

CAUTION! Wear breathing equipment: Paint mist and solvent vapours are damaging to health. Always wear breathing equipment and only work in well ventilated rooms or using supplementary ventilating equipment. It is advisable to wear working clothing, safety glasses, ear protection and gloves.



CAUTION: DANGER OF INJURY! Never point the spray stream towards human beings or animals.





Socket-outlets and plugs must be masked. Risk of an electric shock as a consequence of sprayed material entering the socket-outlet!

- DO NOT use the spray guns to spray flammable substances.
- The spray guns are not to be cleaned with flammable solvents.
- Caution against dangers that can arise from the sprayed substance and observe the text and information on the containers or the specifications given by the substance manufacturer.
- DO NOT spray any liquid of unknown hazard potential.
- The tool shall not be used in workplaces covered by the explosion-protection regulations.
- To avoid the hazard of explosion when spraying, provide for effective natural or artificial ventilation.
- There must be no sources of ignition such as, for example, open fires, smoke of lit cigarettes, cigars and tobacco pipes, sparks, glowing wires, hot surfaces, etc in the vicinity during spraying.
- Ensure that no solvent vapours are sucked in by the unit. Do not spray onto the unit!
- The spray gun is not a toy; children must therefore not be allowed to handle it or play with it.
- \bullet Before working on the spray gun remove the power plug from the socket-outlet.
- Cover areas that are not to be sprayed. When working keep in mind that wind, for example, may transport paint mist over great distances and cause damage.
- DO NOT lay the spray gun down on its side.

With original accessories and spare parts, you have the guarantee that all safety regulations are fulfilled.

4. Description/ Scope of delivery

Description/ Scope of delivery (Fig. 1)		
1) Spray Gun Unit	2) Turbine	
3) Paint Container	4) Viscosity Cup	
5) Air Hose	6) Operating Manual	



5. Field of application

Many different coating substances can be processed with this tool.

6. Coating Materials Suitable for Use

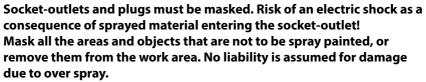
Interior wall paint (dispersions and latex paint)
Water and solvent-based paints, finishes, primers, clear finishes, staining sealers and wood sealer preservatives.

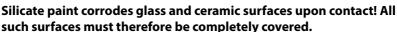
7. Coating Materials Not Suitable for Use

Materials that contain highly abrasive components, facade paint, caustic solutions and acidic coating substances. Flammable materials.

8. Preparation of the workplace (for interior wall paint)









Pay attention to the quality of the adhesive tape used. Do not use excessively strong adhesive tape on wallpaper and painted surfaces, in order to avoid damaging these surfaces when removing the tape. Remove adhesive tape slowly and evenly; do not use jerky movements. Do not leave adhesive tape on surfaces any longer than necessary, in order to minimise the possibility of residues when removing. Also observe the adhesive tape manufacturer's instructions.

6



9. Preparation of the Coating Material

• Mix the material well in the original container. When using interior wall paint, an agitator is recommended.



The viscosity (thickness) of your paint may need thinning before spraying. Start with a 10% dilution. Stir well. If further thinning is required dilute by 5% and continue stirring until the finish of chosen coating is satisfactory.

Some units are supplied with a cup to measure the viscosity of coating material.

Fill the cup with coating material and allow to pour through. The flow of the coating will change from continuous to broken. Time how long this takes and use the table below as a guide to reach satisfactory viscosity.

Model	Number of seconds
HV1900	50 seconds
HV2901	120 seconds
HV3900	130 seconds
HV3901	130 seconds
HV4500	120 seconds
HV5500	130 seconds
HV5901	150 seconds

To thin paint, add water to water based paints and white spirit to oil-based paints.



Spray material that is at least at room temperature provides a better spray result.

10. Start-up

Before connecting to the mains supply, be sure that the supply voltage is identical with the value given on the rating plate.

Put the machine down only on a level, clean surface. Otherwise, it may suck in dust, etc.

- 1. Remove the Paint Container (Fig. 1, 3)
 - Aligning suction tube. (Fig. 2)
 - If the suction tube is positioned correctly, the container contents can be sprayed almost without any residue.
 - When spraying downwards, turn suction tube forward. (Fig. 2 A)
 - When spraying objects overhead, turn suction tube back. (Fig. 2 B)
- 2. Set the container on a sheet of paper, pour in the prepared coating material. Tighten the container onto the spray gun.
- 3. Mount the air hose (Fig. 3). Insert the air hose firmly into the connection of the unit (Fig. 3 B) and the gun handle (Fig. 3 A).
- Press the ON/OFF switch.





Spend some time practising on cardboard or a similar surface in order to determine the right flow rate of paint and air for the best spray pattern. Detailed information about these settings can be found in chapter 11-12.

11. Selecting the Spray Setting



WARNING! DANGER OF INJURY! Never pull the trigger guard while adjusting the air cap.

With the air cap ring (Fig. 4, 1) slightly unscrewed, turn the air cap (Fig. 4, 2) to the desired spray setting position. Then tighten the air cap ring.

Fig. 5 A = vertical flat jet → for large areas; side to side motion

Fig. 5 B = horizontal flat jet \rightarrow for large areas; up and down motion

Fig. 5 C = circular jet → for corners, edges and hard-to-reach surfaces

12. Adjusting the Material Volume

Set the material volume by turning the material volume adjuster on the rear of the spray gun (Fig. 6).

+ turn to the left \rightarrow higher material volume

turn to the right → lower material volume

13. Spray Technique



The spray result depends heavily on the smoothness and cleanliness of the surface to be sprayed. Therefore the surface should be carefully prepared and kept free of dust.

- Cover all surfaces not to be sprayed.
- Cover screw threads or similar parts of the target object.



Important: Start at the edge of the area to be sprayed. Start the spray movement first of all, and then press the trigger. Avoid interruptions within the area to be sprayed.

• The spray movement should come from the arm, not just from the wrist. This ensures that a uniform distance is maintained between the spray gun and the spray surface during the spray operation. Select a distance of 5 - 15 cm, depending on the desired spray jet width. When you are using interior wall paint, the distance should be about 20-30 cm.



Fig. 7 A / 7 B: CORRECT Even distance to the object.

Fig. 7 C: INCORRECT An uneven distance will result in uneven paint application.

- Move the spray gun evenly side to side or up-and-down, depending on the spray pattern setting.
- An even movement of the spray gun results in an even surface quality.
- When coating material builds up on the nozzle and air cap, clean both parts with a solvent or water.



"Cross spray" when using paint with a poor covering capacity or if the surface is highly absorbent (Fig. 8).



Interior wall paint in strong colour shades should be applied at least twice. This will ensure good coverage.

14. Interruption of Work

Turn the tool OFF.

- During longer breaks, vent the container by briefly opening and then closing it again.
- Clean nozzle openings after an interruption in operation.

15. Taking Out of Operation and Cleaning

Proper cleaning is the prerequisite for problem-free operation of the paint application device. No guarantee claims are accepted in case of improper or no cleaning.

- 1) Unplug the tool. Vent the container in case of longer breaks and after the work has been terminated. This can be done by briefly turning open and then closing the container or by pulling the trigger guard and releasing the paint into the original paint container.
- 2) Detach the container. Empty any remaining coating material back into the material tin.
- 3) Clean the Container (Fig. 9, 6) and the Paint Container Seal (Fig. 9, 7).
- 4) Pour solvent or water into the container. Screw the container back on.
 - Do not use flammable materials for cleaning purposes.
- 5) Press the ON/OFF switch and spray the solvent or water into a container or a cloth.
- Repeat the above procedure until the solvent or water emerging from the nozzle is clear.
- 7) Turn the tool OFF and unplug.



16. Cleaning

- 1) Unscrew Air Cap Ring (Fig. 9, 1)
- 2) Remove Spray Direction Plate (Fig. 9, 3)
- 3) Completely remove Material Volume Adjuster (Fig. 10, 1)
- 4) Remove Spring (Fig. 10, 2)
- 5) Remove Fluid Needle (Fig. 10, 3) by gently pulling the Trigger (Fig. 11, 4)
- 6) Remove Spray Direction Plate noting the position of notches (Fig. 9, 3)
- 7) Remove Fluid Tip (Fig. 9, 4) (13mm spanner required)
- 8) Remove Fluid Tip Seal (Fig. 9, 5)
- 9) Remove Paint Feed Tube (Fig. 9, 8)
- 10) Remove Paint Container Seal (Fig. 9, 7)
- 11) Place all of these items (apart from Paint Container Seal (Fig. 9, 7) into a container and clean them using a brush and warm water or clean with thinners depending on coating being sprayed
- 12) Clean the inside of the body of the gun
- 13) Thoroughly dry these parts before reassembling
- 14) Reassemble parts in reverse order. (Fig. 11).

NEVER DISPOSE OF PAINTS OR SOLVENTS DOWN THE DRAIN. ALWAYS USE YOUR LOCAL WASTE COLLECTION SITE.

17. Maintenance

- 1) Ensure the Filter (Fig. 12 A) is kept clean at all times.
- 2) This can be washed out if necessary and replaced when dry. From time to time this filter will need replacing.
- The turbine bearings are sealed and lubricated for life. There is no maintenance or adjustment required.
- 4) Clean the turbine and hose unit with a damp cloth after use.



WARNING!

Never operate the machine without the air filter fitted; otherwise dirt could be sucked in and impair the function of the machine.



18. Spare Parts

Spare Parts		
Designation	Reference	Order No.
Air Cap + Ring + Spray Direction Plate	Fig 9, 1+2+3	EAR2353960
Gland Seal (Pack of 10)	Fig 11, 4	EAR2353931
Suction Tube	Fig 2,A/B	EAR2353964
Paint Container Seal (Pack of 3)	Fig 9, 7	EAR2353951
Paint Container	Fig 9, 6	EAR2354013
Viscosity Cup	Fig 1, 4	EAR2353937
Filter (Pack of 5)	Fig 12, A	EAR2353939

19. Accessories

Further information about the EARLEX range of products for renovating, is available on www.earlex.com.

Accessories	
Designation	Order No.
1.0mm Fluid Tip / Needle & Seal	EAR2353973
1.5mm Fluid Tip / Needle & Seal	EAR2354006
2.5mm Fluid Tip / Needle & Seal	EAR2353917
1l Pot / Lid	EAR2354032

20. Environmental protection



The tool and all accessories and packaging have to be recycled in an environmentally friendly manner. Do not dispose of the tool with household waste. Support environmental protection by taking the tool to a local collection point or obtain information from a specialist retailer. Leftover paint and solvents may not be emptied into drains, the sewage system or disposed of as household rubbish. It has to be disposed of separately as special waste. Please pay special attention to the instructions on the product packaging.

21. Important Note regarding Product Liability!



According to an EC directive, the manufacturer is liable for this product only if all parts originate from or were approved by the manufacturer and the tools are assembled and operated correctly. The use of other accessories and spare parts can partially or completely invalidate the liability.

22. Correction of Malfunctions

Malfunction	Cause	Remedy
No coating material emerges from the nozzle	 Nozzle clogged Material volume setting too low No pressure build-up in container Container empty Feed tube loose Feed tube clogged 	 → Clean → Alter material volume adjuster → Tighten container → Refill → Insert → Clean
Coating material drips from the nozzle	 Coating material clogged at air cap, nozzle or needle Nozzle loose Nozzle seal worn Nozzle worn 	→ Clean → Tighten air cap ring → Change → Change
Atomisation too coarse	 Material volume too high Nozzle contaminated Viscosity of coating material too high Too little pressure build-up in container Air filter heavily soiled Amount of air too low 	 → Alter material volume adjuster → Clean → Dilute further → Tighten container → Change → Alter material volume adjuster
Spray jet pulsates	 Coating material in container running out Nozzle seal worn Air filter heavily soiled 	→ Refill → Replace → Replace
Coating material causes "paint tears"	Too much coating material applied, material volume setting too high	→ Alter material volume adjuster
Too much fog of coating material (Overspray)	 Distance to the object too large Too much coating material applied, material volume setting too high Amount of air too high 	→ Reduce distance → Alter material volume adjuster → Alter material volume adjuster



Malfunction	Cause	Remedy
Paint in the ventilating hose*	Diaphragm soiledDiaphragm defective	→ Clean the diaphragm → Replace the diaphragm
Poor covering capacity on the wall	Spray material is too cold	→ The material you are spraying should be at room temperature
	Highly absorbent surface or paint with poor covering capacityDistance too large	→ Cross spray (Fig. 8)→ Closer to the object

^{*} Models - HV4500 and HV5500.

23. Technical Data

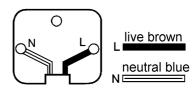
Technical Data		
Power source	230 V ~ 50 Hz	
Power consumption	400 W	
Double insulation		
Air hose length	2.7 m	
Weight	2.7kg	



WARNING

This unit is a Class II appliance which means it is double-insulated for your protection, no earthing wire is necessary.

If the supply cord is damaged, it must be replaced by the manufacturer or its appointed agents to avoid a safety hazard.



Your unit has been supplied with a supply cord fitted with a fuse plug. This is identified by the fuse holder in the base of the plug. Please read the following safety instructions before use.

- 1. If the fitted plug is cut off from the supply cord then the plug must be disposed of safely. **NEVER** under any circumstances insert such a plug into a 13 Amp socket-outlet.
- 2. **NEVER** under any circumstances use the appliance or supply cord without the fuse cover fitted.

This is the little cover fixed into the base of the plug to hold the fuse in place.

- 3. If you lose the fuse cover then please contact any electrical dealer for a replacement or ring our helpline.
- 4. A replacement fuse must be rated at 5 Amps and manufactured and approved to BS 1362.

5. IF IN ANY DOUBT CONTACT A QUALIFIED ELECTRICIAN.

If you need to fit a plug to the supply cord, this should be fitted in accordance with the wiring instructions below, and will need to be used with a 5 Amp fuse approved to BS 1362. If in doubt consult a qualified electrician.

If you are using an extension lead it must be rated a minimum of 6 Amps and fully unwound. Do not operate with a lead rated less than 6 Amps as this will cause premature failure of the motor which is not covered by the guarantee.

As the colours of the wires in the supply cord of the application may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.

The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.



2 year guarantee

The guarantee runs for two years, counting from the date of sale (sales slip). It covers and is restricted to free-of-charge rectification of faults which are demonstrably attributable to the use of faulty materials in manufacture, or assembly errors; or freeof-charge replacement of the defective parts. The quarantee does not cover incorrect use or commissioning or fitting or repair work which is not stated in our operating instructions. Wearing parts are also excluded from the guarantee. The guarantee excludes commercial use. We expressly reserve the right to fulfil the guarantee. The guarantee expires if the tool is opened up by persons other than manufacturer service personnel. Transport damage, maintenance work and loss and damage due to faulty maintenance work are not covered by the guarantee. Under any guarantee claim, there must be proof of purchase of the tool through submission of the original receipt. Wherever legally possible, we exclude all liability for injury, damage or consequential loss, especially if the tool has been used for a purpose other than that stated in the operating instructions, commissioned or repaired other than in accordance with our operating instructions or if repairs are performed by someone who is unqualified. We reserve the right to perform any repairs in excess of those stated in our operating instructions. In case of guarantee or repair, please refer to your point of sale. This guarantee does not affect your statutory rights.



EN EC Declaration of Conformity

We declare under sole responsibility that this product conforms to the following relevant stipulations:

2006/42/EC; 2004/108/EC; 2011/65/EU; 2002/96/EC; 2006/95/EC

Applied harmonised norms:

EN 60335-1:2012, EN 62233:2008

EN 55014-1:2006 + A1:2009 + A2:2011, EN 55014-2:1997 + Corrigendum 1997 + A1:2001 + A2:2008, EN 61000-3-2:2006 + A1:2009 + A2:2009, EN 61000-3-3:2008

C. Kinge

Product Approvals & Compliance Engineer







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Part. No. L0482 01/15

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